



Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: HUSTEEL Co., Ltd. – Gunsan Plant

49, Gunsansandan-ro, Gunsan-si, Jeonbuk-do, 54003,

Republic of Korea

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Submerged arc welded (SAW) steel pipes.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009 / A1: 2011 Execution of steel structures and aluminium structures – Part 1: Requirements for conformity assessment of structural components

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No: 0343/CPR/SEO2414240/1

Original Approval: 09 December 2024
Current Certificate: 09 December 2024
Expiry Date: 08 December 2027

LRQA Notified Body Number: 0343

Song Chen / DM on behalf of LRQA Nederland B.V.

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Manufacturing Location and Products
Gunsan-si, Jeonbuk-do, Korea

Standard, Grade and Size EN 1090-1:2009 + A1: 2011

Submerged arc welded (SAW) steel pipes.

EN 1090-2:2018

Parent Material Groups:

Welding and allied processes (ISO 4063)

Group 1 and 2 with specified minimum yield strength ReH ≤420N/mm² (CEN ISO/TR

111, 121, 135, 136

15608)

Execution classes Up to EXC4

Responsible Welding Coordinator (s)

Qualifications:

Mr Kyu-Sik Lee

International Welding Engineer of IIW

(Certificate No: KR-TA-KWE-20120831-409 IIW)

CE marking method: 3a

Schedule Issue: 01

Date of Schedule Issue: 09 December 2024

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